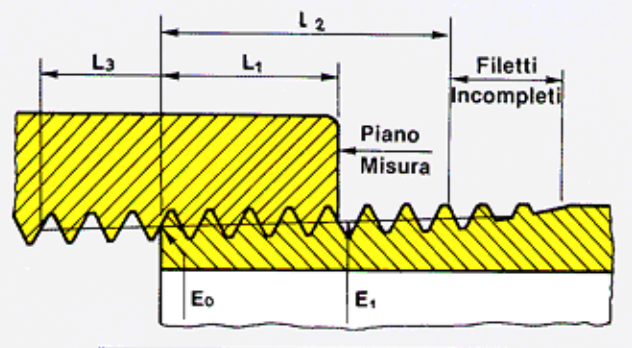


# QUOTE DI FILETTATURA



Denominazione	Passo $F \times 1''$	Diametri all'inizio filettatura ESTERNA		Lunghezza utile filettatura esterna $L_2$	Diametri all'inizio filettatura INTERNA		Lunghezza utile filettatura interna $L_1 + L_3$
		esterno	$E_0$ medio		$E_1$ medio	nocciolo	
1/16	27	7,640	6,888	6,632	7,142	6,390	6,887
1/8	27	9,985	9,233	6,703	9,489	8,737	6,925
1/4	18	13,254	12,126	10,206	12,487	11,359	10,019
3/8	18	16,673	15,545	10,358	15,926	14,798	10,329
1/2	14	20,715	19,264	13,556	19,772	18,321	13,570
3/4	14	26,030	24,579	13,861	25,117	23,666	14,053
1	11.1/2	32,592	30,826	17,343	31,461	29,694	16,787
1 1/4	11.1/2	41,317	39,551	17,953	40,218	38,450	17,295
1 1/2	11.1/2	47,387	45,621	18,377	46,287	44,520	17,295
2	11.1/2	59,399	57,633	19,215	58,325	56,558	17,701
2 1/2	8	71,616	69,076	28,892	70,159	67,619	23,673
3	8	87,392	84,852	30,480	86,068	83,528	25,806
3 1/2	8	100,013	97,473	31,750	98,776	96,236	27,203
4	8	112,633	110,093	33,020	111,433	108,892	27,788
5	8	139,465	136,925	35,720	138,412	135,872	30,150
6	8	166,271	163,731	38,418	165,252	162,711	30,683